

Approved By	Signature	Date
Quality Manager	Padraig Leyland	14/01/04
Managing Director	Maura Burke	14/01/04

Description:

220 Litre Opentop Drum.

Method of Fabrication:

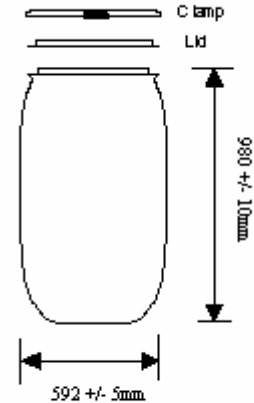
Body: Extrusion Blowmoulded.
Lid: Injection Moulded

Materials:

Body: High Density Polyethylene
Lid: Polyethylene
Gasket: Foamed Rubber.

Colour:

Blue



Dimensions in mm:

Height of Drum (without lid)	980 +/- 10mm	
Height of Drum (with lid)	990 +/- 10mm	
Max. External Diameter	592 +/- 5mm	
Wall Thickness (mm)	Sidewall	Base
Minimum	3.0	3.0

Weight kg:

Body mass	7.50 +/- 0.10
Lid & clamp	2.0kg

Capacity:

210.0 Litres Nominal.
229.5 Litres Brimful.

Closures:

1. Polyethylene lid.
2. Galvanised steel clamp with C section and toggle action handle

Packing:

On Ciba specified pallet. 4 per pallet (176 PER LOAD)

Approvals:

All materials used in the manufacture of the container and lid conform to National/International foodstuff legislation.

UN Number

U 1H2/Y335/S/ **
N GB 3566

Where ** = Year of

Manufacture

Note: It is the customer's responsibility to ensure chemical and physical compatibility between the drum and product filled.

Revision History

Revision No	Effective Date	Brief description of change
000	27/02/1998	Initial release of document.
001	14/01/2004	General layout of specification changed.

